Technical Bulletin

Reissued: 13-Apr-00

Model: Kaiser1

Date: 29-Feb-00

No.: RH306001a

RTB Correction

The items in bold italics have been corrected or added.

Subject: ROM Hi	istory (Kaiser 1)		Prepare	d by: M. Mano
From: Technical	Services Dept., GTS Division			
Classification:	Troubleshooting	Part informa	tion	Action required
	Mechanical	Electrical		Service manual revision
	Paper path	Transmit/rec	eive	Retrofit information
	Other ()			

Firmware history for the Kaiser1 (USA Model)

H3067220	File No. (H306Uxxx)	Version	C.SUM	Production
A	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
C	025	25	BF64	March Prod. '00

Symptom Corrected	USA
NCU parameter No.07 (Minimum required length for the first ring: 480977) and 08 (Minimum required length for the second and subsequent rings: 480978) could not be adjusted.	С
If the left cover is opened approximately 5~10 ms before transfer roller cleaning is complete, the cover open indicator may stay on.	С
Some fusing parameters have been moved from SRAM to ROM storage. This is because some SRAM values may change if the Function Upgrade Card is installed with the battery switch off and the machine later enters the Energy Saver Mode Level 2 (low power standby).	С
If the machine receives an incoming fax while in Energy Saver Mode, the fax may not be printed out. This problem does not occur with the printer function.	В
Even if the first file of a G4 batch transmission is the only reduced file, the image reduction symbol appears on the journal for all files.	В
When User Parameter switch 05 bit 0=" 0 " (substitute reception OFF), the machine cannot receive files with the Confidential, Transfer, 2 in 1, Collate, or Memory Lock functions. There are no problems with Image Rotation or Page Reduction.	В
When a machine with an optional G3 unit installed goes into Energy Saver Mode just after the G3 unit reset timer expires (System switch 02 bit 4), the machine cannot receive incoming faxes using the optional G3 unit during Energy Saver Mode. There are no problems once the machine recovers form Energy Saver Mode.	В

H3067220	H306-20/29
В	A1400100001~
С	A1400300001~

Technical Bulletin

Model: Kaiser1			Date: 29-Feb-00		No.: RH306002
Subject: Note on the PIF's grounding plate attachment				Prepared by: M. Mano	
From: Technical	Services Dept., GTS Division				
Classification:	Troubleshooting	Part inf	ormat	ion 🗌 Actior	n required
	Mechanical	Electric	al	Servic	ce manual revision
	Paper path	Transm	it/rec	eive 🗌 Retro	fit information
	Other ()				

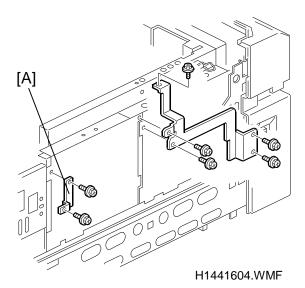
Symptoms:

The PIF option grounding plate [A] (P/N: H3064662) in the following 15 units will bend slightly when you attach it, as shown in figure 2.

Serial number: A2300100001 ~ 15

However, the plate will function normally and the slight bending will not affect the operations of the printer unit or mainframe in any way.

[Fig. 1]







Technical Bulletin

Model: Kaiser1 Da			Dat	e: 17-Mar-00	No.: RH306003
Subject: Squeak	ing Sound From The ADF Unit			Prepared by: M.	Mano
From: Technical	Services Dept., GTS Division				
Classification:	Troubleshooting	Part inf	ormat	tion 🛛 🖂 Actior	n required
	Mechanical	Electric	al	Servio	ce manual revision
	Paper path	Transm	it/rec	eive 🗌 Retro	fit information
	Other ()				

Symptoms

A squeaking sound can be heard coming from the ADF unit.

Cause

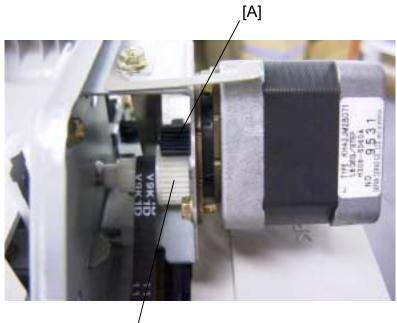
Vibration of the ADF motor gear [A] and ADF rear slow down gear [B] as shown below.

Action Taken

In the field, please re-tighten the 3 screws [C] (see the next page) that secure the ADF motor bracket [D] to the ADF unit. This will ensure that the 2 gear shafts are parallel.

Countermeasure

We will inform the permanent countermeasure for mass-production as soon as it has been finalized.



[B]



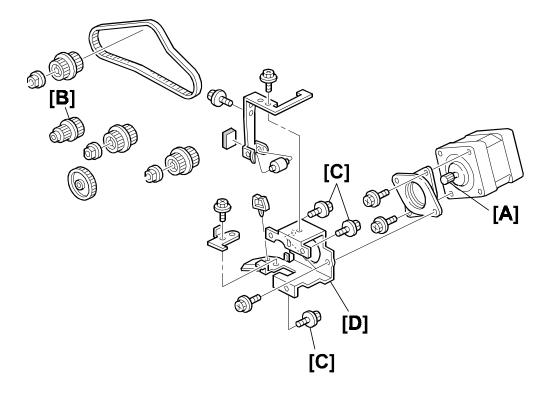
Technical Bulletin

PAGE: 2/2

Model: Kaiser1

Date: 17-Mar-00

No.: RH306003



Technical Bulletin

Model: Kaiser1			Date: 17-Mar-00		No.: RH306004
Subject: Quick Dial Sheet Peels Off (Partially)			Prepared by: M. Mano		
From: Technical	Services Dept., GTS Division				
Classification:	Troubleshooting	Part inf	orma	tion 🛛 Action	n required
	🗌 Mechanical	Electric	al	Servi	ce manual revision
	Paper path	Transm	it/rec	eive 🗌 Retro	fit information
	Other ()				

Symptom

The quick dial sheet does not stay flush on the operation panel (part of the sheet peels off).

Cause

The quick dial sheet was attached before the alcohol on the operation panel had dried.

Action Taken

In the field, please clean the area under the sheet with alcohol and reattach the sheet after the area has completely dried.

Countermeasure

In the factory, the following changes have been added (effective 12/17/99):

- 1. Clean the attachment area with alcohol and atach the sheet after the area is completely dry (fixed interval).
- 2. Improvements in the attachment of the sheet:
 - Before: 2 times with roller
 - After: 2 times with roller and 5 times by hand

Technical Bulletin

Model: Kaiser1 Da			Dat	te: 24-Mar-00	No.: RH306005
Subject: Note for SG3/G4/NICF Installation			Prepared by: M. Mano		
From: Technical	Services Dept., GTS Division				
Classification:	Troubleshooting	Part inf	orma	tion 🛛 Actio	on required
	Mechanical	Electric	al	Serv	rice manual revision
	Paper path	Transm	it/rec	eive 🗌 Retr	ofit information
	Other ()				

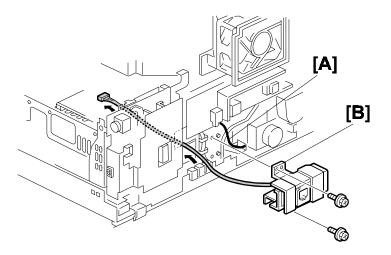
Symptoms

When the following option(s) are installed, the paper end sensor harness [A] may be pinched between the mainframe and the bracket [B].

- G3 Interface Unit Type 500
- ISDN Interface Unit Type 500
- NIC Fax Kit Type500

If the harness [A] is pinched, a number of symptoms can occur such as:

- Power LED is not lit
- Operation panel is not lit
- Other



Action

When installing the bracket for the options mentioned above, please make sure that the harness remains to the right of the bracket and does not get pinched.

Countermeasure

For the N. America model, the routing of the harness has been changed from the beginning of March 2000 production.

From serial number: A1400300001~

For Europe/Asia models, the modification will be applied from the beginning of mass production (April 2000).

Technical Bulletin

Model: Kaiser1			Date: 24-Mar-00		No.: RH306006	
Subject: Note for Function Upgrade Card Installation				Prepared by: M. Mano		
From: Technical	Services Dept., GTS Division					
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part info	al	Servi	n required ce manual revision fit information	

Symptoms

The machine will not function correctly if the Function Upgrade Card had been installed with the battery switch off.

Cause

If the Function Upgrade Card is installed with the battery switch off and the machine later enters Energy Saver Mode Level 2 (low power standby), some SRAM values may change. If this happens, a number of symptoms may occur including the following:

- SC (Service Call) code: 0-06 (Fusing Unit Failure)
- Memory Transmission becomes inoperative
- Lists and reports cannot be printed out.
- Other

Action

When these symptoms occur, please do the following:

- 1. Print out the System Parameter List and all registered user data lists (Quick Dials, Speed Dials, etc.). If lists and reports cannot be printed out, use RDS.
- 2. Turn the main switch off and remove the Function Upgrade Card.
- 3. Turn on the Function Upgrade Card battery switch. Place the card back in the machine.
- 4. Turn the main switch back on and run Reset Level 2 (system switch 00).
- 5. Input the counter values that are printed on the System Parameter List (or obtained by RDS).
- **NOTE:** If the customer has registered a lot of Quick Dials and/or Speed Dials, inputting this data through RDS is much faster than manual input.

Technical Bulletin

Model: Kaiser1 Da			Date: 29-Mar-00		No.: RH306007a
Subject: PFU Installation Manual Correction			Prepared by: M.Mano		
From: Technical	Services Dept., GTS Division				
Classification:	Troubleshooting	Part inf	orma	tion 🗌 Actio	n required
	Mechanical	Electric	al	Servi	ce manual revision
	Paper path	🗌 Transm	nit/rec	eive 🛛 Retro	fit information
	Other ()				

A note has been added to step 1 of the PFU installation procedure.

This revision has already been applied to the Service Manual for the Kaiser 1 mainframe, but has not been applied to the Optional PFU Installation Manual (packed together with the PFU). This manual will be revised from *August* 2000 PFU production.

Until the revised version of the Optional PFU Installation Manual is released, please refer to the Kaiser 1 mainframe Service Manual or this Technical Bulletin.

The revision itself is as follows:

NOTE: Remove the 2 tie-wraps securing the paper feed rollers (located under the red tag).

■ If you do not remove the 2 tie-wraps, the PFU cannot properly feed the paper.

Please refer to the next page for the revised procedure.

Technical **B**ulletin

Date: 29-Mar-00

PAGE: 2/3

Model: Kaiser1

No.: RH306007a

INSTALLATION MANUAL

Paper Feed Unit Type 500

This option can be installed in the following model: H306 This installation must only be done by gualified service personnel.

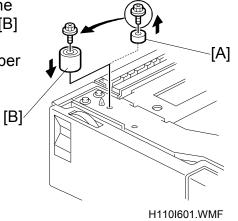


Before installing an optional unit, do the following:

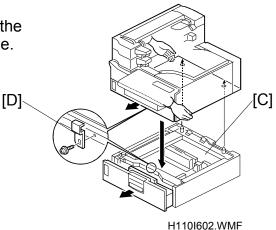
- 1. Print out all messages stored in the memory.
- 2. Print out the lists of user-programmed items and the system parameter list.
- 3. Turn off the main switch, and disconnect the power plug.

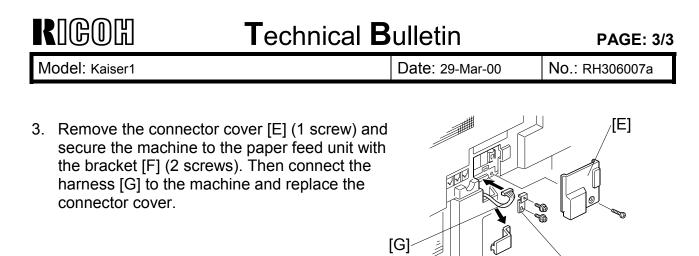
1. When the paper feed unit is installed just under the machine, change the small leg [A] to the big one [B] that is enclosed.

NOTE: Remove the 2 tie-wraps securing the paper feed rollers (located under the red tag).



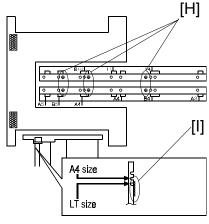
2. Put the machine on the paper feed unit [C] and secure the machine to the paper feed unit with the bracket [D] (1 screw) on the front of the machine.





 When LT or LG size paper will be installed, peel off seals [H] on the tray and the mylar on the side of the side fence [I] as shown.

NOTE: This procedure is for European and Asian models only.



[F]

H110I603.WMF

H110I604.WMF

- 5. Plug in the machine and turn on the main power switch.
- 6. Enter the service mode and print the system parameter list, then make sure that "CASSETTE" is listed as an option.
- 7. Add some paper and make a test print using the paper feed unit.

End of Procedure

Technical Bulletin

Model: Kaiser1			Date: 07-Apr-00		No.: RH306008	
Subject: Firmware for European and Asian models				Prepared by: M. Mano		
From: Technical	From: Technical Services Dept., GTS Division					
Classification:	Troubleshooting	Part inf	ormat	tion 🗌 Actic	n required	
	Mechanical	Electric	al	Serv 🗌	ice manual revision	
	Paper path	Transm	nit/rec	eive 🛛 🖾 Retro	ofit information	
	Other ()					

RCL will distribute 5 separate firmware versions for European and Asian models.

■ The languages that each type supports are as follows:

TYPE	LANGUAGES	FIRMWARE FILE NAME			
Asian model					
Asia	English, German, French	H3067245.bin (Default)			
European mo	odel				
EU1	English, German, French	H3067245.bin (Default)			
EU2	English, Italian, Spanish	H3067246.bin			
EU3	English, Dutch, French	H3067247.bin			
EU4	English, Swedish, Norwegian	H3067248.bin			
EU5	English, Portuguese, Spanish	H3067249.bin			

* **Default:** This version is installed at the factory before being shipped from Japan.

* Please note that these file names **do not** correspond to Service Part Numbers.

* The default firmware is the same for Asian and European models.

We will be posting the ROM firmware on the QAC Server for the first mass production lot as well as any other time firmware revisions are made.

Please use the QAC Server to download the firmware containing the display languages you require.

The location on the QAC Server is: ftp://133.139.157.50/Firmware/fax/Kaiser1/Mainframe/

Technical Bulletin

Reissued: 26-Apr-00

Model: Kaiser1

Date: 29-Feb-00

No.: RH306001b

RTB Correction

The items in bol	Id italics have been correct	cted or added.		
Subject: ROM History (Kaiser1)			Prepared by: M.Mano	
From: Technical Services Dept., GTS Division				
Classification:	cation: Troubleshooting Part inform		tion	Action required
	Mechanical	Electrical		Service manual revision
	Paper path	Transmit/rec	eive	Retrofit information
	Other ()			

Firmware history for the Kaiser1. (USA Model)

H3067220	File No. (H306Uxxx)	Version	C.SUM	Production
A	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00

Symptoms Corrected	USA
(for previous corrections, see RTB 1a)	
When over 20H is input for the incoming signal detection level (RAM address	D
4809BD), the minimum signal strength decreases.	
* Maximum value for this address is <u>1FH</u> .	
Using the transfer function with the optional G3 line:	D
Even if communication switch 0B bit 2 is set to 0 (label Insertion disabled for end-	
receivers - transfer function), the labels are inserted for Quick/Speed Dial end	
receivers who have specified Label Insertion ON.	
<i>Even if communication switch 14 bit 5 is set to 1 (A3 reception disabled, B4 max.</i>	D
size), the machine informs the sender that it has A3 capability.	
The following wording errors were corrected:	D
<u>Collate</u> -> <u>Multi-copy Recep</u> . (see: Key Op. Tools -> 2. Initial Set Up -> No.1).	
Backup -> Receiver (see: Key Op. Tools -> 2. Initial Set Up -> 5. Backup File Tx).	

Reissued: 26-Apr-00

Model: Kaiser1

Date: 29-Feb-00 No.: RH306001b

H3067220	H306-20/29
В	A1400100001~
С	A1400300001~
D	A1400400001~

Technical Bulletin

Model: Kaiser1			Dat	te: 26-Apr-00	No.: RH306009
Subject: NIC Initial Settings			Prepared by: K. Moriizumi		
From: Technical Services Dept., GTS Division					
Classification:	☐ Troubleshooting	Part inf	orma	tion 🗌 Action	n required
	Mechanical	Electric	al	Servi	ce manual revision
	Paper path	🗌 Transm	nit/rec	eive 🗌 Retro	fit information
	Other ()				

SYMPTOM

Mail transmission is not possible, always resulting in error 10-85 (*unexpected error response is returned from the server*).

CAUSE

The host name is not registered in the machine.

SOLUTION

Register the host name.

The host name is listed in the Service Manual as "Voluntary" for NIC Kit Type 500 (section 3.2 Initial Settings). Because the host name must be programmed at initial setting (not optional), please delete "Voluntary" for the host name.

Technical Bulletin

Model: Kaiser1			Dat	e: 08-May-00	No.: RH306010	
Subject: CTR21 Requirements				Prepared by: M.Mano		
From: Technical Services Dept., GTS Division						
Classification:	Troubleshooting	Part informa		tion 🗌 Actio	n required	
	Mechanical	Electric	al	Servi	ce manual revision	
	Paper path	Transm	nit/rec	eive 🛛 Retro	fit information	
	Other ()					

For European models, the following parameters <u>should not be changed from their default</u> <u>settings in the field</u>.

REASON: The default values for these parameters have been approved by CTR21 and/or EG201121. Therefore, a change in any one of these values would constitute a violation of these requirements.

Bit Switches

Parameters	Descriptions
Communication switch 10	Memory transmission:
	Maximum number of dialing attempts to the same destination.
Communication switch 11	Immediate transmission:
	Maximum number of dialing attempts to the same destination.
Communication switch 12	Memory transmission:
	Interval between dialing attempts to the same destination.
Communication switch 13	Immediate transmission:
	Interval between dialing attempts to the same destination.

Model: Kaiser1

Date: 08-May-00

No.: RH306010

RAM Addresses for Standard G3

Parameters	Descriptions
RAM Address: 480904	PSTN dial tone frequency upper limit (high byte)
RAM Address: 480905	PSTN dial tone frequency upper limit (low byte)
RAM Address: 480906	PSTN dial tone frequency lower limit (high byte)
RAM Address: 480907	PSTN dial tone frequency lower limit (low byte)
RAM Address: 480908	PSTN dial tone detection time
RAM Address: 480909	PSTN dial tone reset time (LOW)
RAM Address: 48090A	PSTN dial tone reset time (HIGH)
RAM Address: 48090B	PSTN dial tone continuous tone time
RAM Address: 48090C	PSTN dial tone permissible drop time
RAM Address: 48090D	PSTN wait interval (LOW)
RAM Address: 48090E	PSTN wait interval (HIGH)
RAM Address: 48094A	Time between opening or closing the DO relay and opening the OHDI relay
RAM Address: 48094B	Break time for pulse dialing
RAM Address: 48094C	Make time for pulse dialing
RAM Address: 48094D	Time between final OHDI relay closure and DO relay opening or closing
RAM Address: 48094E	Minimum pause between dialed digits (pulse dial mode)
RAM Address: 48094F	Time waited when a pause is entered at the operation panel
RAM Address: 480950	DTMF tone on time
RAM Address: 480951	DTMF tone off time
RAM Address: 480952	Tone attenuation level of DTMF signals while dialing
RAM Address: 480953	Tone attenuation value difference between high frequency tone and low frequency tone in DTMF signals
RAM Address: 480972	Acceptable ringing signal frequency: range1, upper limit
RAM Address: 480973	Acceptable ringing signal frequency: range1, lower limit
RAM Address: 480974	Acceptable ringing signal frequency: range2, upper limit
RAM Address: 480975	Acceptable ringing signal frequency: range2, lower limit
RAM Address: 480976	Number of rings until a call is detected
RAM Address: 480977	Minimum required length of the first ring
RAM Address: 480978	Minimum required length of the second and subsequent rings
RAM Address: 480979	Ringing signal detection reset time (LOW)
RAM Address: 48097A	Ringing signal detection reset time (HIGH)
RAM Address: 4809B4	PSTN: Tx level from the modem
RAM Address: 4809DA	T.30 T1 timer

Model: Kaiser1

Date: 08-May-00

No.: RH306010

RAM Addresses for Optional G3

Parameters	Descriptions
RAM Address: 480A04	PSTN dial tone frequency upper limit (high byte)
RAM Address: 480A05	PSTN dial tone frequency upper limit (low byte)
RAM Address: 480A06	PSTN dial tone frequency lower limit (high byte)
RAM Address: 480A07	PSTN dial tone frequency lower limit (low byte)
RAM Address: 480A08	PSTN dial tone detection time
RAM Address: 480A09	PSTN dial tone reset time (LOW)
RAM Address: 480A0A	PSTN dial tone reset time (HIGH)
RAM Address: 480A0B	PSTN dial tone continuous tone time
RAM Address: 480A0C	PSTN dial tone permissible drop time
RAM Address: 480A0D	PSTN wait interval (LOW)
RAM Address: 480A0E	PSTN wait interval (HIGH)
RAM Address: 480A4A	Time between opening or closing the DO relay and opening the OHDI relay
RAM Address: 480A4B	Break time for pulse dialing
RAM Address: 480A4C	Make time for pulse dialing
RAM Address: 480A4D	Time between final OHDI relay closure and DO relay opening or closing
RAM Address: 480A4E	Minimum pause between dialed digits (pulse dial mode)
RAM Address: 480A4F	Time waited when a pause is entered at the operation panel
RAM Address: 480A50	DTMF tone on time
RAM Address: 480A51	DTMF tone off time
RAM Address: 480A52	Tone attenuation level of DTMF signals while dialing
RAM Address: 480A53	Tone attenuation value difference between high frequency tone and low frequency tone in DTMF signals
RAM Address: 480A72	Acceptable ringing signal frequency: range1, upper limit
RAM Address: 480A73	Acceptable ringing signal frequency: range1, lower limit
RAM Address: 480A74	Acceptable ringing signal frequency: range2, upper limit
RAM Address: 480A75	Acceptable ringing signal frequency: range2, lower limit
RAM Address: 480A76	Number of rings until a call is detected
RAM Address: 480A77	Minimum required length of the first ring
RAM Address: 480A78	Minimum required length of the second and subsequent rings
RAM Address: 480A79	Ringing signal detection reset time (LOW)
RAM Address: 480A7A	Ringing signal detection reset time (HIGH)
RAM Address: 480AB4	PSTN: Tx level from the modem
RAM Address: 480ADA	T.30 T1 timer

Technical Bulletin

Model: Kaiser1, Schmidt1/3, FR4/6, FX4/6, FX7, LSO, LFO, LX7		Date:	11-Jul-00	No.: RGenF021		
Subject: Modem turn-on level (NCU Parameter)				Prepared by: Y.Okunishi		
From: Technical Services Dept., GTS Division						
Classification:	Troubleshooting	Part	informa	tion Actio	n required	
	Mechanical	Elect	trical	🗌 Serv	ice manual revision	
Paper path Transmit/re		smit/rec	eive 🗌 Retro	ofit information		
	Other (Technical Information)					

Please note the following points when setting the modem turn-on level:

1) Schmidt 3 Service Manual, pg. 4-49: The maximum value at the address (NCU Parameter) for the modem turn-on level (incoming signal detection level) is 1F(h).

Of the 8 bits, only the first 5 are used. Therefore, if the input were 20(h), the 5 bits would be 00000.

2) The level is calculated by the following equations:

RIGOH

Kaiser1, Schmidt1/3: Modem carrier on: off:	= (-33dB) – (0.5 x N) = (-33dB) – (0.5 x N) – (3dB)
FX4/6, LSO, FX7, LSO, Modem carrier on: off:	LFO, LX7: = (-37dB) – (0.5 x N) = (-37dB) – (0.5 x N) – (3dB)
FR4/6: Modem carrier on: off:	= -33dB (N= 00h) = -38dB (N= 01h – 0Ah) = -43dB (N= 0Bh – 14h) = -48dB (N= 15h – 1Fh) = (above value – 3dB)

Technical Bulletin

PAGE: 1/2

RIGOH	Technical Bulletin					PAGE: 1/2
Model: Kaiser			Date: 28-Aug-00		-00	No.: RH306011
Subject: Service Manual Correction			Prepared by: M. Mano		Mano	
From: Technical	Services Dept., GTS Division					
Classification:	 Troubleshooting Mechanical Paper path Other () 	Part inf Electric Transm	al		Servic	n required ce manual revision fit information

Please make the following corrections to your service manuals.

■ P. 2-29

In the table below, change the following print-start temperatures:

LT (LEF): 180 to 190

A5 (LEF): 180 to 190

A4 (LEF): 180 to 190

	Print	-Start	1st F	using	2nd F	using	3rd F	using
	120V	230V	120V	230V	120V	230V	120V	230V
LT (LEF)	190	195	185	200	175	185	170	170
LT (SEF)	190	190	195	195	180	185	180	175
LG	190	190	195	195	175	185	175	175
DLT	190	195	195	200	185	190	170	180
A5 (LEF)	190	190	185	195	175	175	170	175
A4 (LEF)	190	195	185	200	175	185	170	170
A4 (SEF)	190	190	195	195	175	185	175	175
B4	190	195	195	200	185	190	170	180
A3	190	195	195	200	185	190	170	180
F4	190	190	195	195	175	185	175	175
Ŀ	190	190	195	195	175	185	175	175



Model: Kaiser

Date: 28-Aug-00

No.: RH306011

P. 4-29

Add the Hungary Country Code (22) as follows

Syst	em Switch 0F		
No	FUNCTION		COMMENTS
0	Country code	for functional	This country code determines the factory settings of
to	settings (Hex)		bit switches and RAM addresses. However, it has no
7			effect on the NCU parameter settings and
	00: France	10: Not used	communication parameter RAM addresses.
	01: Germany 1		
	02: UK	12: Asia	Cross-reference
	03: Italy		NCU country code: Function 08, parameter CC.
	04: Austria	14: Hong Kong	If you change the NCU country code and exit service
	0	15: South Africa	mode, the bit switch country code will automatically
	06: Denmark		change to the code for the same country as the new
	07: Finland	17: New Zealand	NCU country code. This only happens for the standard
	08: Ireland	18: Singapore	NCU country code. Nothing happens if you change
	09: Norway	19: Malaysia	the country code for the optional SG3 unit's NCU.
	0A: Sweden	20: Turkey	
	0B: Switz.	21: Greece	If RAM reset level 1 is done, this bit switch resets as
	0C: Portugal	22: Hungary	follows.
	0D: Holland		Model for USA: 11 (USA)
	0E: Spain		Model for Europe/Asia: 02 (UK).
	0F: Israel		

■ P. 4-64

Add the Hungary Country Code as follows:

RAM Address: 480900

Hungary Country Code: 34 (Decimal) / 22 (Hex)

■ P. 4-72

Modem turn-on level (incoming signal detection level) Standard NCU (Conexant)

Incorrect:

Turn on level: -37-0.5N (dBm)

Correct:

Turn on level: -33-0.5 N (dBm)

RICOH

Technical Bulletin

PAGE: 1/1

Reissued: 31-Aug-00

Model: Kaiser1

Date: 28-Aug-00 No.:

No.: RH306012a

RTB Correction

The items in bold italics have been corrected or added.

Subject: V34 ROM History (Kaiser1 SG3 Option)				d by: M. Mano
From: Technical	Services Dept., GTS Division			
Classification:	 Troubleshooting Mechanical Paper path Other () 	 Part informa Electrical Transmit/rec 		 Action required Service manual revision Retrofit information

Firmware history for the Kaiser1 SG3-V34 option

H3067210	Version	C.SUM	Production
В	14	615D	1st Mass Prod.
С	18	719C	March Prod. '00

Symptom Corrected	Version
The PTT approval for Hungary has been passed.	С
The following country code will be added for Hangary: 22H (34)	
When a value greater than 20H is input for the incoming signal detection	С
level (RAM address 480ABD), the minimum signal strength decreases.	
* The maximum value for this address is <u>1FH</u> .	

Technical Bulletin

Reissued: 27-Sep-00

Model: Kaiser1

Date: 29-Feb-00

No.: RH306001c

RTB Correction

The items in bold italics have been corrected or added.						
Subject: ROM History (Kaiser1)			Prepared by: M. Mano			
From: Technical	Services Dept., GTS Division					
Classification:	Troubleshooting	🗌 Part informa	tion	Action required		
	Mechanical	Electrical		Service manual revision		
	Paper path	Transmit/rec	eive	Retrofit information		
	Other ()					

Firmware history for the Kaiser1.

USA model

H3067220	File No. (H306Uxxx)	Version	C.SUM	Production
A	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00
Ε	031	31	335C	September Prod. '00

European/Asian Model

H3067245	File No. (H306E1xx)	Version	C.SUM	Production
	23	23	5121	1st Mass Prod.
Α	26	26	A25E	September Prod. '00

European 2nd Language

H3067246	File No. (H306E2xx)	Version	C.SUM
	23	23	EBD0
А	26	26	0434

European 3rd Language

H3067247	File No. (H306E3xx)	Version	C.SUM
	23	23	0984
А	26	26	054C

European 4th Language

H3067248	File No. (H306E4xx)	Version	C.SUM
	23	23	6D34
A	26	26	4CCF

European 5th Language

	File No.		
H3067249	(H306E5xx)	Version	C.SUM
	23	23	01A5
А	26	26	3843

Technical Bulletin

Reissued: 27-Sep-00

Model: Kaiser1

Date: 29-Feb-00 No

No.: RH306001c

USA	EU1/Asia	EU2	EU3	EU4	EU5
E	Α	Α	Α	A	Α
Ε	Α	Α	Α	Α	Α
E	А	Α	Α	Α	A
E	А	Α	Α	Α	Α
E	А	Α	Α	Α	Α
Ε	А	Α	Α	Α	Α
Ε	А	Α	Α	Α	Α
	E	E A E A E A E A E A E A E A E A E A E A E A E A E A	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	E A A A E A A A A A A A A A	EAAAAEAAAAEAAAAEAAAAEAAAAEAAAAEAAAAEAAAAEAAAAAAAAAAAAAAAA

Reissued: 27-Sep-00

Model: Kaiser1

Technical Bulletin

H3067220	H306-20/23/29
В	A1400100001~
С	A1400300001~
D	A1400400001~
E	TBA

H3067245	H306-30/40/51/59/60
Α	TBA

Technical Bulletin

Reissued: 05-Mar-01

Date: 29-Feb-0	00	

No.: RH306001d

Model: Kaiser1

The items in bold italics have been corrected or added.						
Subject: ROM History (Kaiser1)		Prepared by: M. Mano				
From: Technical	Services Dept., GTS Division					
Classification:	Troubleshooting	Part informat	tion	Action required		
	Mechanical	Electrical		Service manual revision		
	Paper path	Transmit/rec	eive	Retrofit information		
	Other ()					

Firmware history for the Kaiser1.

USA model

H3067220	File No. (H306Uxxx)	Version	C.SUM	Production
115007220	· · /			
A	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00
E	031	31	335C	September Prod. '00
F	032	32	4E9E	March Prod. '01

European/Asian Model

H3067245	File No. (H306E1xx)	Version	C.SUM	Production
	23	23	5121	1st Mass Prod.
А	26	26	A25E	September Prod. '00
В	27	27	6EC9	March Prod. '01

European 2nd Language

H3067246	File No. (H306E2xx)	Version	C.SUM
	23	23	EBD0
A	26	26	0434
В	27	27	D2E1

European 3rd Language

H3067247	File No. (H306E3xx)	Version	C.SUM
	23	23	0984
А	26	26	054C
В	27	27	C9C4

European 4th Language

H3067248	File No. (H306E4xx)	Version	C.SUM
	23	23	6D34
А	26	26	4CCF
В	27	27	1A78



Technical Bulletin

Reissued: 05-Mar-01

Model: Kaiser1

Date: 29-Feb-00

No.: RH306001d

European 5th Language

H3067249	File No. (H306E5xx)	Version	C.SUM
	23	23	01A5
A	26	26	3843
В	27	27	1E2A

Symptom Corrected	USA	EU1/Asia	EU2	EU3	EU4	EU5
When the 40MB memory option is installed and the main power is turned off and on, all transmission and reception data stored in the memory card is erased and the power failure report is printed out.	F	В	В	В	В	В
After a 40MB memory option is installed, the memory capacity remains at 100% until over 200MB worth of document data is scanned in.	F	В	В	В	В	В

H3067220	H306-20/23/29
В	A1400100001~
С	A1400300001~
D	A1400400001~
E	A1400900001~
F	A1410300101~

H3067245	H306-30/40/51/59/60
Α	A1400900431~
В	A1410300001~

NOTE: When you upgrade the main firmware the following versions, please see the RTB No. RH306013 for the detailed.

USA	: H3067220F	Ver. 32
EU1 / Asia	: H3067245B	Ver. 27
EU2	: H3067246B	Ver. 27
EU3	: H3067247B	Ver. 27
EU4	: H3067248B	Ver. 27
EU5	: H3067249B	Ver. 27

Technical Bulletin

PAGE: 1/2

Model: Kaiser1 Da		Date: 05-Mar-01		No.: RH306013	
Subject: 40MB optional memory problem			Prepared by: M. Mano		
From: Technical	Services Dept., GTS Division				
Classification:	☐ Troubleshooting	Part inf	orma	tion 🗌 Action	n required
	Mechanical	Electric	al	🗌 Servi	ce manual revision
	Paper path	Transm	it/rec	eive 🗌 Retro	fit information
	Other ()				

Symptoms

- 1. When the 40MB memory option is installed and the main power is turned off and on, all transmission and reception data in the memory card is erased and the power failure report is printed out.
- 2. After the 40MB memory option is installed, the memory capacity remains at 100% until over 200MB worth of document data is scanned in.

Cause

- 1. The 40MB memory manufacturer had changed their manufacturer code from Sun Disk to San Disk. The machine uses the manufacturer code stored in the 40MB memory to detect the option, and since the manufacturer code had been changed it initialized the 40MB memory each time.
- 2. The machine always detects that there are 200KB of unusable memory, regardless of whether or not this is the case. In addition, although the machine subtracts this 200KB from the total usable memory, it does not subtract it from the amount of available memory. Therefore it begins with a calculation of: 40MB / (40MB 200KB), which is why the display remains at 100% until over 200MB are used.

Action

Main firmware upgrade to the versions listed below or newer.

1. For customers who already have the 40MB memory option installed, please use RDS to check whether or not the card contains the altered manufacturer code and visit the customer site for the upgrade when necessary.

Method for checking:

- -The upgrade is needed if main RAM address 920F32 is **61(a)**. These cards contain the new code ("SanDisk").
- -There is **no need** to perform the upgrade if this address is 75(u). These cards contain the old code ("SunDisk").
- 2. For customers newly purchasing the memory option, please perform the firmware upgrade when the memory is installed.

RIGOH	Technical B	PAGE: 2/2	
Model: Kaiser1		Date: 05-Mar-01	No.: RH306013

Upgraded main firmware versions:

For USA	: H3067220F	Ver.32
For EU1 and Asia	: H3067245B	Ver.27
For EU1	: H3067246B	Ver.27
For EU1	: H3067247B	Ver.27
For EU1	: H3067248B	Ver.27
For EU1	: H3067249B	Ver.27

Procedure for 40MB memory installation

- 1. Make sure the memory capacity is 100%. If there are any files in the memory, please print out all of the files.
- 2. Upgrade the mainframe to the version listed above (or newer).
- 3. Install the 40MB memory option in the machine (System SW05 bit4=1).
- 4. Initialize the SAF area with level 3 initialization (System SW00 bit1=1).
- **NOTE:** It takes about 10 seconds for the initialization to start after exiting service mode. Do not press any keys or turn off the main power.

The modification will be applied from the following mainframe serial number:

A1410300001 ~

Related RTB number: RH306001d

Technical Bulletin

PAGE: 1/1

Model: Kaiser1 Da		Dat	e: 14-Mar-01	No.: RH306014	
Subject: NIC FAX installation problem			Prepared by: M. Mano		
From: Technical	Services Dept., GTS Division				
Classification:	☐ Troubleshooting	Part inf	orma	tion 🗌 Action	n required
	Mechanical	Electric	al	🗌 Servi	ce manual revision
	Paper path	Transm	it/rec	eive 🗌 Retro	fit information
	Other ()				

Symptoms

When installing the NIC FAX application version 2.0u/e or 2.1u/e on a PC with Windows 95, ComRedirector might not work correctly (Windows 95 shows an error message). NIC FAX Monitor and IC Viewer function properly.

Cause

When the NIC FAX application was modified for Windows 2000, it was designed to link with the "Setupapi.dll" file (Windows 2000 contains this file). However since Windows 95 does not contain the file, the error is displayed.

Action taken

It is necessary to do one of the following to ensure that ComRedirector functions properly.

 Install the NIC FAX application version 2.2u (USA) or 2.2e (EU). We have temporarily posted the files (USA: V22u.exe/EU: V22e.exe) on the QAC server. The location on the QAC Server is:

ftp://133.139.157.50/Firmware/fax/Kaiser1/Nic/Appli/

- 2. Install Internet Explorer 4.0SP2 or 5.5, available on line. * Internet Explorer contains the "Setupapi.dll" file.
- 3. When the PC-FAX function is not going to be used, please do not select the ComRedirector for *Custom Installation*.

Technical Bulletin

PAGE: 1/3

Model: Kaiser1			Dat	te: 27-Apr-01	No.: RH306001e
Subject: ROM History (Kaiser1)			Prepared by: M. Mano		
From: Technical	Services Dept., GTS Division				
Classification:	Troubleshooting	Part inf	orma	tion Action	n required
	Mechanical	Electric	al	🗌 Servi	ce manual revision
	Paper path	Transm	it/rec	eive 🛛 🖾 Retro	fit information
	Other ()				

Firmware history for the Kaiser1.

USA model

	File No.			
H3067220	(H306Uxxx)	Version	C.SUM	Production
А	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00
E	031	31	335C	September Prod. '00
F	032	32	4E9E	March Prod. '01
G	033	33	834B	April Prod. '01

European/Asian Model

H3067245	File No. (H306E1xx)	Version	C.SUM	Production
	23	23	5121	1st Mass Prod.
A	26	26	A25E	September Prod. '00
В	27	27	6EC9	March Prod. '01
C	28	28	72B5	April Prod. '01

European 2nd Language

H3067246	File No. (H306E2xx)	Version	C.SUM
	23	23	EBD0
А	26	26	0434
В	27	27	D2E1
С	28	28	0899

European 3rd Language

H3067247	File No. (H306E3xx)	Version	C.SUM
	23	23	0984
А	26	26	054C
В	27	27	C9C4
C	28	28	3301

Model: Kaiser1

Date: 27-Apr-01

No.: RH306001e

European 4th Language

H3067248	File No. (H306E4xx)	Version	C.SUM
	23	23	6D34
А	26	26	4CCF
В	27	27	1A78
С	28	28	1827

European 5th Language

H3067249	File No. (H306E5xx)	Version	C.SUM
	23	23	01A5
А	26	26	3843
В	27	27	1E2A
С	28	28	D820

Symptom Corrected (new changes only – for others, see earlier RTBs))	USA	EU1/Asia	EU2	EU3	EU4	EU5
Under the following conditions, the mainframe	G	С	С	С	С	С
receives all previously backed-up mails from the						
POP server when receiving a new mail:						
- User parameter switch 10 (bit 1, bit 0) = (0, 1);						
(i.e. POP server backs up all incoming mails).						
- The mainframe is connected to the NIC Fax						
Monitor in Administrator Mode.						
- Before receiving the new mail, the mainframe is						
in Energy Saver Mode or has been turned off						
and on following NIC Fax connection.						
Restricted Access Mode is cancelled if the	G	С	С	С	С	С
operator enters and exits Fax Setup from the NIC						
Fax Monitor (Administrator Mode), even if no						
setting changes are performed.						
Specification change:	G	С	С	С	С	С
When reloading registered data back to the						
mainframe using the NIC Fax Monitor (e.g.						
Quick/Speed/Group Dials), it is not necessary to						
clear the old machine data first; i.e. the data can						
be directly overwritten.						
Sometimes with V.17 reception mode, the line is	G	С	С	С	С	С
disconnected when data reception takes less						
than 300 ms.			_			
The machine cannot receive all pages of a mail	G	С	С	С	С	С
correctly if the attached file is a multi-page TIFF						
or DCX file, and the file is under 2 kb/pg.						



Technical Bulletin

Model: Kaiser1

Date: 27-Apr-01

No.: RH306001e

H3067220	H306-20/23/29
В	A1400100001~
С	A1400300001~
D	A1400400001~
E	A1400900001~
F	A1410300101~
G	TBA

H3067245	H306-30/40/51/59/60
Α	A1400900431~
В	A1410300001~
С	TBA

NOTE: When you upgrade the main firmware with the following versions, please see RTB No. RH306013 for the details.

: H3067220F	Ver. 32
: H3067245B	Ver. 27
: H3067246B	Ver. 27
: H3067247B	Ver. 27
: H3067248B	Ver. 27
: H3067249B	Ver. 27
	: H3067245B : H3067246B : H3067247B : H3067248B

Technical Bulletin

PAGE: 1/2

Model: Kaiser1		Dat	e: 16-May-01	No.: RH306015	
Subject: Service	Manual Correction		Prepared by: M	M. Mano	
From: Technical Services Dept., GTS Division					
Classification:	ification: Troubleshooting Part inform		orma	tion Ac	tion required
	Mechanical	Electric	al	🗌 Se	rvice manual revision
🗌 Paper path 🛛 🗍 T		🗌 Transm	it/rec	eive 🛛 🕅 Re	trofit information
	Other ()				

Please make the following corrections to your Service Manuals.

■ Mainframe Service Manual

Page 1-11

1. PCBs	
---------	--

Old No	New No	Name	Description
27	28	Paper End/Near-end Indicator Board	Lights an LED when the paper in the tray has run out.
32	33	LDDR (Laser Diode Driver)	Drives the laser diode.
36	37	FCU (Facsimile Control Unit)	This board is the main control for the machine. It contains the main CPU, flash ROM and system RAM.
37	38	NCU (Network Control Unit) for optional G3 unit.	Contains relays and switches for interfacing the machine with the network and the handset.
38	39	Power Pack	Supplies high voltage to the charge brush roller, transfer roller, and development rollers.
39	40	NCU (Network Control Unit)	Contains relays and switches for interfacing the machine with the network.
40	41	PSU (Power Supply Unit)	Supplies power to the machine and switches the fusing lamp on/off.
41	42	Printer Interface	Allows the machine to be connected to a computer as
42	43	Unit (Optional)	a laser printer.
43	44	NIB (Network Interface Board) (Optional)	Allows machines containing a printer unit to be connected to a LAN as a network printer.

Page 1-13

3. Sensors

Old No	New No	Name	Description
28	29	Paper Tray Side	Detects whether the paper tray side cover is opened
		Cover Switch	or closed.



Model: Kaiser1

Date: 16-May-01

No.: RH306015

■ ISDN Unit Service Manual

Page 4-7: Numbering error

Incorrect

LED 1	LED 2	LED 3	LED 4

Correct

LED 5	LED 6	LED 7	LED 8

Technical Bulletin

PAGE: 1/1

Model: Kaiser1			Date: 06-Jun-01		No.: RH306016
Subject: Manual Correction (Kaiser1)				Prepared by: M. Mano	
From: Technical Services Dept., GTS Division					
Classification:	Troubleshooting	Part inf	orma	tion 🗌 Act	ion required
	Mechanical	Electric	al	🗌 Ser	vice manual revision
	Paper path	Transm	it/rec	eive 🛛 🖾 Ret	rofit information
	Other ()				

The following are revisions for the Kaiser1 Service Manual (bold and italics).

Page 5-1 5.2 PM TABLE

Printer

- Delete Pick-up Roller
- Paper Feed Roller interval: Change from $C \rightarrow R$ (180K)

Item	30K	60K	120	180K	Notes
Fusing Unit	-	R(user)	R(user)	R(user)	Fusing Maintenance Kit
Transfer Roller	-	R(user)	R(user)	R(user)	Fusing Maintenance Kit
Paper Feed Roller	-	-	-	R(FST)	
Idle Roller-Paper Feed		C (user)	C (user)	C (user)	Soft cloth and water
Registration Roller	-	C (user)	C (user)	C (user)	Soft cloth and water

Paper Feed Unit (Optional)

- Delete Pick-up Roller
- Feed Roller interval: Change from $C \rightarrow R$ (200K).
- Add the actual Feed Roller removal interval (200K) in the Notes column.

Item	30K	60K	120K	180K	Notes
Feed Roller	-	-	-	R(FST)	Change at 200K (not 180K)
Idle Roller-Paper Feed	-	C (user)	C (user)	C (user)	Soft cloth and water

Technical Bulletin

PAGE: 1/3

Model: Kaiser1 Dat			te: 22-Oct-01		No.: RH306001f	
Subject: ROM History (Kaiser1)				Prepared by: M. Mano		
From: Technical	Services Dept., GTS Division					
Classification:	Troubleshooting	Part inf	orma	tion	Action	n required
	Mechanical	Electric	al		Servic	e manual revision
	Paper path	Transm	it/rec	eive 🖂	Retrof	fit information
	Other ()					

Firmware history for the Kaiser 1

N. America model

	File No.			
H3067220	(H306Uxxx)	Version	C.SUM	Production
А	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00
E	031	31	335C	September Prod. '00
F	032	32	4E9E	March Prod. '01
G	033	33	834B	April Prod. '01
Н	034	34	C516	September Prod. '01

Europe/Asia Model

H3067245	File No. (H306E1xx)	Version	C.SUM	Production
	23	23	5121	1st Mass Prod.
А	26	26	A25E	September Prod. '00
В	27	27	6EC9	March Prod. '01
С	28	28	72B5	April Prod. '01
D	29	29	131E	September Prod. '01

European 2nd Language

H3067246	File No. (H306E2xx)	Version	C.SUM
	23	23	EBD0
А	26	26	0434
В	27	27	D2E1
С	28	28	0899
D	29	29	07EB



Model: Kaiser1

Date: 22-Oct-01

No.: RH306001f

European 3rd Language

H3067247	File No. (H306E3xx)	Version	C.SUM
	23	23	0984
А	26	26	054C
В	27	27	C9C4
С	28	28	3301
D	29	29	1C08

European 4th Language

H3067248	File No. (H306E4xx)	Version	C.SUM
	23	23	6D34
А	26	26	4CCF
В	27	27	1A78
С	28	28	1827
D	29	29	6598

European 5th Language

H3067249	File No. (H306E5xx)	Version	C.SUM
	23	23	01A5
А	26	26	3843
В	27	27	1E2A
С	28	28	D820
D	29	29	2379

Symptoms Corrected (new ones only)	USA	EU1/Asia	EU2	EU3	EU4	EU5
When the machine receives a message by e-mail longer than 95 characters, the 95 th and later	Н	D	D	D	D	D
characters do not come through.						
The Communication Results Report can now be	Н	D	D	D	D	D
programmed into a User Function Key, allowing the option of printing out the report for selected						
files only.						



Model: Kaiser1

Date: 22-Oct-01

No.: RH306001f

H3067220	H306-20/23/29
В	A1400100001~
С	A1400300001~
D	A1400400001~
E	A1400900001~
F	A1410300101~
G	TBA
Н	TBA

H3067245	H306-30/40/51/59/60
А	A1400900431~
В	A1410300001~
С	ТВА
D	TBA

NOTE: Please refer to RTB No. RH306013 when upgrading the main firmware to the following versions.

: H3067220F	Ver. 32
: H3067245B	Ver. 27
: H3067246B	Ver. 27
: H3067247B	Ver. 27
: H3067248B	Ver. 27
: H3067249B	Ver. 27
	: H3067245B : H3067246B : H3067247B : H3067248B

Technical Bulletin

PAGE: 1/1

Model: Kaiser1 D			Dat	e: 18-Feb-02	No.: RH306017
Subject: Firmware modification history (Kaiser1 NIC option)			Prepared by: K. Moriizumi		
From: Technical Service Dept., GTS Division					
Classification:	Troubleshooting	Part inf	ormat	tion 🗌 Acti	on required
	Mechanical	Electric	al	🗌 Ser	vice manual revision
	Paper path Transmi		it/rec	eive 🛛 🖾 Reti	ofit information
	Other ()				

Firmware history for the Kaiser1.

	Version	C.SUM	Effective Date
H3067230E2	1.3.9	46F3	1st mass production
H3067230F	1.4.1	DC52	May 2001 prod.

Version	Title	Symptom Corrected
1.3.9		1st mass production
1.4.1	Connecting with	If an email subject contains any Japanese
	eCabinet enabled	characters, the e-mail cannot be transferred to an eCabinet.
	IP address setting	Software modified so that IP addresses containing 2-digit segments (e.g. 133.139.157.32) can also be input as 3-digit segments (e.g. 133.139.157.032).
	Attached file name to email	The file-naming format for attached files scanned by the machine has been changed as follows:
		FAX20YYMMhhmm.TIF
		YY: last 2 digits of the year
		MM: month
		hh: hour
		mm: minute

Technical **B**ulletin

Reissued: 21-Feb-02

Model: Kaiser1

Date: 19-Feb-02

No.: RH306018a

RTB Correction

The items in bold italics have been corrected or added.						
Subject: Kaiser1 Taiwan model			Prepared by: M.Mano			
From: Technical Services Dept., GTS Division						
Classification:	Troubleshooting	Part informa	tion	Action required		
	Mechanical	Electrical		Service manual revision		
	Paper path	Transmit/rec	eive	Retrofit information		
	Other ()					

This RTB has been issued to announce the following differences between the Asia and Taiwan models of the Kaiser1, as the mass production of the Taiwan model began in the middle of April 2001.

For more details on other unique parts of the Taiwan model, please see the Service Launching Guide and Parts Catalog (NPLI for additional reference).

Item	Asia model	Taiwan model	Note
Power Source	220 - 240 Vac \pm 15%	115Vac ± 20V	
Operation Panel	English	Taiwanese	
Options			
2 MB Memory			
4 MB Memory			
40 MB Memory			
Function Upgrade			
Paper Feed Unit			
G4 Unit			
SG3 Unit			
Printer Unit		(N/A)	
Printer NIC		(N/A)	
Printer Memory		(N/A)	
PCFE		(N/A)	
Counter			
LAN Unit			
JBIG			
FOD			

Troubleshooting

)

Mechanical

Paper path

Other (

Technical Bulletin

Action required

Service manual revision

Retrofit information

Reissued: 21-Feb-02

Model: Kaiser1	Dat	e : 29-Feb-00	No.: RH306001g
RTB Correction The items in bold italics have been corrected or add	ded.		
Subject: ROM History (Kaiser1)		Prepared by: M.M	lano
From: Technical Services Dept., GTS Division			

Part information

Transmit/receive

Electrical

Firmware history for the Kaiser1.

For N.A. models

Classification:

H3067220	File No. (H306Uxxx)	Version	C.SUM	Production
A	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00
E	031	31	335C	September Prod. '00
F	032	32	4E9E	March Prod. '01
G	033	33	834B	April Prod. '01
Н	034	34	C516	September Prod. '01

For Europe/Asia Models

	File No.			
H3067245	(H306E1xx)	Version	C.SUM	Production
	23	23	5121	1st Mass Prod.
A	26	26	A25E	September Prod. '00
В	27	27	6EC9	March Prod. '01
С	28	28	72B5	April Prod. '01
D	29	29	131E	September Prod. '01
E	30	30	DDE5	December Prod. '01

For European 2nd Language

H3067246	File No. (H306E2xx)	Version	C.SUM
	23	23	EBD0
А	26	26	0434
В	27	27	D2E1
С	28	28	0899
D	29	29	07EB
E	30	30	D2B2

Reissued: 21-Feb-02

Model: Kaiser1

RIGOH

Date: 29-Feb-00

No.: RH306001g

For European 3rd Language

H3067247	File No. (H306E3xx)	Version	C.SUM
	23	23	0984
А	26	26	054C
В	27	27	C9C4
С	28	28	3301
D	29	29	1C08
E	30	30	E6CF

For European 4th Language

H3067248	File No. (H306E4xx)	Version	C.SUM
110001210	23	23	6D34
Α	26	26	4CCF
В	27	27	1A78
С	28	28	1827
D	29	29	6598
E	30	30	305F

For European 5th Language

H3067249	File No. (H306E5xx)	Version	C.SUM
	23	23	01A5
А	26	26	3843
В	27	27	1E2A
С	28	28	D820
D	29	29	2379
E	30	30	EE40

Symptom Corrected	USA	EU1/Asia	EU2	EU3	EU4	EU5
<i>Heat Offset on A3/DLT paper may occur (refer to RTB # RH306019).</i>	-	E	Ε	E	E	E

Reissued: 21-Feb-02

Technical Bulletin

Model: Kaiser1

Date: 29-Feb-00 No.: RH306001g

H3067220	H306-20/23/29
В	A1400100001~
С	A1400300001~
D	A1400400001~
E	A1400900001~
F	A1410300101~
G	TBA
Н	TBA

E	TBA
D	TBA
С	TBA
В	A1410300001~
Α	A1400900431~
H3067245	H306-30/40/51/59/60

NOTE: Please refer to RTB No. RH306013 when upgrading the main firmware to the following versions.

: H3067220F	Ver. 32
: H3067245B	Ver. 27
: H3067246B	Ver. 27
: H3067247B	Ver. 27
: H3067248B	Ver. 27
: H3067249B	Ver. 27
	: H3067245B : H3067246B : H3067247B : H3067248B

Technical Bulletin

Reissued: 28-Nov-02

Date: 21-Feb-02

No.: RH306019a

RTB Correction

Model: Kaiser1

The items in bold italics have been corrected or added.	
Subject: Het Offect (Keizer1)	Proparod k

Subject: Hot Offs	set (Kaiser1)	Prepared by: M.Mano	
From: Technical	Services sec. Service Plann	iing Dept.	
Classification:	☐ Troubleshooting ☐ Mechanical	Part informat Electrical	ation Action required
	Paper path		
	Other ()		

Symptom

As a result of a recent modification made to the Fusing Unit by the manufacturer, a thermistor misdetection may sometimes occur, causing hot offset on A3/DLT paper. Also, the wrong combination of firmware and Fusing Unit (see below) can cause poor fusing. This applies to the European and Asian models only.

Cause

The new position of the thermistor inside the *modified* unit caused the hot roller temperature to be detected incorrectly (slightly low).

Action

To enable the machine to compensate for the error caused by the incorrect thermistor position, perform the following 3 steps on machines containing the modified Fusing Units when A3/DLT hot offset is reported:

- If not already installed, update to firmware version 30.
- Change Printer SW01 bit $1 \rightarrow$ "1".
- Change the SRAM addresses to the "For Ver. 30" values listed below.

This action inputs the new temperature table data ("For Ver. 30" below) into the SRAM and instructs the machine to use these values with the new Fusing Units (i.e. updating to version 30 alone will not do this).

Note: Machines in production are fitted with version 30 from Dec 2001.

RIGOH Reissued: 28-Nov-02

Technical Bulletin

Model: Kaiser1

Date: 21-Feb-02

No.: RH306019a

Address	For Ver. 30	For Older	Notes
		Versions	
480E45	8C	93	Print start temperature for B5 LEF
480E46	8C	93	Print start temperature for A4 LEF
480E47	8C	93	Print start temperature for LT LEF
480E4E	8C	93	Print start temperature for B4 SEF
480E4F	8C	93	Print start temperature for A3 SEF
480E50	8C	93	Print start temperature for DLT SEF
480E54	8C	93	Print start temperature for manual feed
480E56	93	9A	1 st fusing temperature for B5 LEF
480E57	93	9A	1 st fusing temperature for A4 LEF
480E58	93	9A	1 st fusing temperature for LT LEF
480E5F	93	9A	1 st fusing temperature for B4 SEF
480E60	93	9A	1 st fusing temperature for A3SEF
480E61	93	9A	1 st fusing temperature for DLT SEF
480E65	93	9A	1 st fusing temperature for manual feed

Note:

Printer SW01 bit1: Fusing Temperature Table Selection (not mentioned in the Service Manual).

bit1 = 0: ROM bit1 = 1: SRAM

Technical Bulletin

PAGE: 1/3

Reissued: 4-Mar-02

Model: Kaiser1

Date: 29-Feb-00

No.: RH306001h

RTB Correction

The items in *bold italics* have been corrected or added.

Subject: ROM History (Kaiser1)			Prepared by: M.Mano	
From: Technical S	Services Dept., GTS Division			
Classification:	 Troubleshooting Mechanical Paper path Other () 	 Part informa Electrical Transmit/rec 		 Action required Service manual revision Retrofit information

Firmware history for the Kaiser1.

N.A. model

H3067220	File No. (H306Uxxx)	Version	C.SUM	Production
А	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00
E	031	31	335C	September Prod. '00
F	032	32	4E9E	March Prod. '01
G	033	33	834B	April Prod. '01
Н	034	34	C516	September Prod. '01
Н	035	35	6AE4	February Prod. '02

NOTE: H3067220H, version35 is a customized version only for Transamerica.

Europe/Asia Model

H3067245	File No. (H306E1xx)	Version	C.SUM	Production
	23	23	5121	1st Mass Prod.
Α	26	26	A25E	September Prod. '00
В	27	27	6EC9	March Prod. '01
С	28	28	72B5	April Prod. '01
D	29	29	131E	September Prod. '01
E	30	30	DDE5	December Prod. '01

European 2nd Language

	File No.		
H3067246	(H306E2xx)	Version	C.SUM
	23	23	EBD0
А	26	26	0434
В	27	27	D2E1
С	28	28	0899
D	29	29	07EB
E	30	30	D2B2

Reissued: 4-Mar-02

Model: Kaiser1

RIGOH

Date: 29-Feb-00

No.: RH306001h

European 3rd Language

H3067247	File No. (H306E3xx)	Version	C.SUM
	23	23	0984
А	26	26	054C
В	27	27	C9C4
С	28	28	3301
D	29	29	1C08
E	30	30	E6CF

European 4th Language

H3067248	File No. (H306E4xx)	Version	C.SUM
	23	23	6D34
А	26	26	4CCF
В	27	27	1A78
С	28	28	1827
D	29	29	6598
E	30	30	305F

European 5th Language

H3067249	File No. (H306E5xx)	Version	C.SUM
	23	23	01A5
А	26	26	3843
В	27	27	1E2A
С	28	28	D820
D	29	29	2379
E	30	30	EE40

Technical Bulletin

Reissued: 4-Mar-02

Model: Kaiser1

Date: 29-Feb-00 No

No.: RH306001h

Symptom Corrected	USA	EU1/Asia	EU2	EU3	EU4	EU5
Customized firmware released for Transamerica.	Н	-	-	-	-	-

H3067220	H306-20/23/29
В	A1400100001~
С	A1400300001~
D	A1400400001~
E	A1400900001~
F	A1410300101~
G	TBA
Н	TBA

H3067245	H306-30/40/51/59/60
А	A1400900431~
В	A1410300001~
С	TBA
D	TBA
E	TBA

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NOTE: Please refer to RTB No. RH306013 whenever upgrading the main firmware from the following versions:

USA	: H3067220F	Ver. 31 or older
EU1 / Asia	: H3067245B	Ver. 26 or older
EU2	: H3067246B	Ver. 26 or older
EU3	: H3067247B	Ver. 26 or older
EU4	: H3067248B	Ver. 26 or older
EU5	: H3067249B	Ver. 26 or older

Technical Bulletin

Reissued: 7-Mar-02

Model: Kaiser1

Date: 29-Feb-00

No.: RH306001i

RTB Correction

The items in *bold italics* have been corrected or added.

			Duesees	al las 11 a 4 a 4
Subject: ROM History (Kaiser1)		Prepared by: M.Mano		
From: Technical	Services Dept., GTS Division			
Classification:	Troubleshooting	Part informa	tion	Action required
	Mechanical	Electrical		Service manual revision
	Paper path	Transmit/rec	eive	Retrofit information
	Other ()			

Firmware history for the Kaiser1.

N.A. model

	File No.			
H3067220	(H306Uxxx)	Version	C.SUM	Production
А	023	23	19C6	1st Mass Prod.
В	024	24	31E8	January Prod. '00
С	025	25	BF64	March Prod. '00
D	026	26	20DF	April Prod. '00
E	031	31	335C	September Prod. '00
F	032	32	4E9E	March Prod. '01
G	033	33	834B	April Prod. '01
Н	034	34	C516	September Prod. '01
Н	035	35	6AE4	February Prod. '02

NOTE: H3067220H, version35 is a customized version only for Transamerica.

Europe/Asia Model

	File No.			
H3067245	(H306E1xx)	Version	C.SUM	Production
	23	23	5121	1st Mass Prod.
А	26	26	A25E	September Prod. '00
В	27	27	6EC9	March Prod. '01
С	28	28	72B5	April Prod. '01
D	29	29	131E	September Prod. '01
E	30	30	DDE5	December Prod. '01

European 2nd Language

H3067246	File No. (H306E2xx)	Version	C.SUM
110007240	23	23	EBD0
Α	26	26	0434
В	27	27	D2E1
C	28	28	0899
D	29	29	07EB
E	30	30	D2B2

Reissued: 7-Mar-02

Model: Kaiser1

RIGOH

Date: 29-Feb-00

No.: RH306001i

European 3rd Language

H3067247	File No. (H306E3xx)	Version	C.SUM
110007211	23	23	0984
Α	26	26	054C
B	27	27	C9C4
С	28	28	3301
D	29	29	1C08
E	30	30	E6CF

European 4th Language

H3067248	File No. (H306E4xx)	Version	C.SUM
	23	23	6D34
А	26	26	4CCF
В	27	27	1A78
С	28	28	1827
D	29	29	6598
E	30	30	305F

European 5th Language

H3067249	File No. (H306E5xx)	Version	C.SUM
	23	23	01A5
А	26	26	3843
В	27	27	1E2A
С	28	28	D820
D	29	29	2379
E	30	30	EE40

Reissued: 7-Mar-02

Technical Bulletin

Model: Kaiser1

Date: 29-Feb-00 No.: RH306001i

H306-20/23/29
A1400100001~
A1400300001~
A1400400001~
A1400900001~
A1410300101~
TBA
TBA

H3067245	H306-30/40/51/59/60
A	A1400900431~
В	A1410300001~
С	ТВА
D	TBA
E	ТВА

NOTE: Please refer to RTB No. RH306013 whenever upgrading the main firmware *from* the following versions:

USA	: H3067220 E	Ver. 31 or older
EU1 / Asia	: H3067245 A	Ver. 26 or older
EU2	: H3067246 A	Ver. 26 or older
EU3	: H3067247 A	Ver. 26 or older
EU4	: H3067248 A	Ver. 26 or older
EU5	: H3067249 A	Ver. 26 or older